

Work Order ID 57208

March 30, 2010 8:16:49 AM



Page 1

Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Stop



Start Date: 31/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date: 10-3-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-702

Rev E

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-702-043B CHG003

BS

S, 10/04/09

HJ for BG 10/03/30

110

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

S, 10/04/09

(42)

120

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-702-043B

Location:

PPP Rev: *C*

Packaging (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57208

March 30, 2010 8:16:49 AM



Page 2

Item ID: D412-702-043B

Accept



Setup Start



Revision ID:

Stop



Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 31/03/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 05/04/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

MF 10-4-9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

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Work Order ID: 57208

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Start Date: 31/03/2010

Required Date: 05/04/2010

Comments:

IPP rev A 07.05.10 new issue EC
IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

AN4-10A 40 Purchased No 110 Each 114.0000 8.0000



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST356 114

103962 4

108986 9

111425 51

113422 50

AN4-44A 20 Purchased No 110 Each 116.0000 4.0000



Bolt

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST360 116

104806 116

AN960JD416 40 Purchased No 110 Each 8.0000 12.0000



Washer

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST357 8

111279 8

NA01149 00435

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Required Date: 05/04/2010

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IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

AN960JD416L 48

Purchased

No

110

Each

649.0000

8.0000



Washer

NA5114900 4165



M114056

CU

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST346

649

105078

4

107008

54

108583

35

110153

156

112492

400

CR3212-4-4 124

Purchased

No

110

Each

209.0000

24.0000



Cherry Rivet



CU 14/3/30 2

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST311

209

111127

37

111359

172

M111359

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Shop Packet Print

Page 2

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____
Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

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IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

D3542-1 24
Bracket

Manufactured No

110

Each

27.0000

4.0000



[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245

27

32606

2

47140

15

51309

10

47195

D3571-1 34
Guide

Manufactured No

110

Each

16.0000

6.0000



[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245A

16

47141

16

47191

D3571-3 24
Guide

Manufactured No

110

Each

12.0000

4.0000



[Handwritten signature]

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST245A

12

47142

12

47192

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

D3578-041 62



Doubler

Manufactured No 110 Each 175.0000 12.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST244A 175

51640 67

52071 108

51640

D3610-041 12



Bracket

Manufactured No 110 Each 37.0000 4.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST244A 37

47144 29

51650 8

47144

D3618-1 20



CAP

Manufactured No 110 Each 99.0000 4.0000



Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST244A 99

55669 99

55669

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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Picklist Print

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Work Order ID: 57208

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Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

Comments: IPP rev A 07.05.10 new issue EC
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IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

D3761-1-041

SX

Manufactured No

110

Each

0.3300

10.0000



HOOK & LOOP STRIP



57201

P

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST086

0.33

38270

0.33

D412-702-059

rl

Manufactured No

110

Each

2.0000

2.0000



Grommet

CHC7001



C

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG122

2

47538

2

D412-702-101B

fl

Manufactured No

110

Each

1.0000

2.0000



Harness Assembly



47538

①

B57203

S

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST274

1

55671

1

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Work Order ID: 57208



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Start Date: 31/03/2010

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IPP rev C 07.06.20 changed AN44 4A to AN444A EC
IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

S₁₂ 57208-103B 21 Manufactured No 110 Each 1.0000 2.0000
Harness Assembly
57208 X

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST274

1

55672

1

110

Each

1.0000

2.0000

1 S

S₁₂ 57208-105B 21 Manufactured No 110 Each 1.0000 2.0000
Harness Assembly
B 57208 1X PC10/4/9

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST274

1

55673

1

110

Each

1.0000

2.0000

1 S

S₁₂ 57208-107B 21 Manufactured No 110 Each 1.0000 2.0000
Harness Assembly
B 57206 1X 10/3/3- E
PC14/4/9

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST274

1

55674

1

1 S

Picklist Print

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Work Order ID: 57208

Parent Item: D412-702-043B

Parent Item Name: 5-Man Fwd Facing Shoulder Harness, 3 point

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IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

57208

D412-702-109B

Manufactured No

110

Each

1.0000

2.0000



Harness Assembly



B 57207 1x C 10/4/9

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST274

1

55675

1

Purchased

No

110

Each

2,185.000

12.0000

MS21042L4 6P



Nut

1.5P

C 10/3/20 (2)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST139

27

111827

27

Main Warehouse

ST300

2158

102552

6

104248

6

110507

184

113422

954

114108

1000

9063

8

m 113422

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Picklist Print

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Work Order ID: 57208

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IPP Rev:D 07-07-06 As per Rev E JLM
IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Date: 31/03/2010

Required Date: 05/04/2010

Start Qty: 2.00

Required Qty: 2.00

MS24693-S274 2Y

Purchased

No

110

Each

26.0000

4.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST288

26

108560

26

MS24694-S56 3Y

Purchased

No

110

Each

130.0000

6.0000



SCREW

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289A

130

104407

130

MS24694-S58 2Y

Purchased

No

110

Each

140.0000

4.0000



Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289A

140

104407

140

M108560

104407

M104407

P.O. 10/3/30 (2)

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Shop Packet Print

Page 8

Picklist Print

March 30, 2010 8:16:53 AM

Page 9 19

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 IPP Rev:D 07-07-06 As per Rev E JLM
 IPP Rev:E 08-03-31 now at chg003 ECN1150 DD verified by:

Start Qty: 2.00

Required Qty: 2.00

S24694-S60



Purchased

No

110

Each

137.0000

2.0000



Screw

EC/03/3-2

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST289A

137

104407

137

104407

DART AEROSPACE LTD.

REFERENCE ONLY

IIN-D412-702

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QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
X					D412-702-041B	Dart 13-Man 3-Point Shoulder Harness Kit
	X				D412-702-043B	Dart 5-Man 3-Point Forward Facing Shoulder Harness Kit
		X			D412-702-045B	Dart 4-Man 3-Point Aft Facing Shoulder Harness Kit
			X		D412-702-047B	Dart 4-Man 3-Point Side Facing Shoulder Harness Kit
				X	D412-702-049B	Dart 1-Man 3-Point Forward Shoulder Harness Kit
1	1		1	1	D412-702-059	GROMMET KIT
2	1		1		D412-702-101B	HARNESS ASSEMBLY
1*	1*		1*		D3573-7	ADAPTER
1*	1*		1*		D3579-046	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
2	1		1		D412-702-103B	HARNESS ASSEMBLY
1*	1*		1*		D3573-8	ADAPTER
1*	1*		1*		D3579-045	SHOULDER HARNESS
1*	1*		1*		K6.2	CLIP
4*	4*		4*		MS24693S272	SCREW
4*	4*		4*		AN960JD10LL	WASHER
4*	4*		4*		MS21042L3	NUT
1	1			1	D412-702-105B	HARNESS ASSEMBLY
1*	1*			1*	D3573-1	ADAPTER
1*	1*			1*	D3579-046	SHOULDER HARNESS
1*	1*			1*	K6.2	CLIP
4*	4*			4*	MS24693S273	SCREW
4*	4*			4*	AN960JD10LL	WASHER
4*	4*			4*	MS21042L3	NUT
1	1				D412-702-107B /	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-046	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT
1	1				D412-702-109B	HARNESS ASSEMBLY
1*	1*				D3573-3	ADAPTER
1*	1*				D3579-045	SHOULDER HARNESS
1*	1*				K6.2	CLIP
4*	4*				MS24693S272	SCREW
4*	4*				AN960JD10LL	WASHER
4*	4*				MS21042L3	NUT

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: E

Date: 07.06.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

QTY -041B	QTY -043B	QTY -045B	QTY -047B	QTY -049B	Part Number	Description
2		2			D412-702-111B	HARNESS ASSEMBLY
1*		1*			D3570-1	BRACKET
1*		1*			D3579-047	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
2		2			D412-702-113B	HARNESS ASSEMBLY
1*		1*			D3570-2	BRACKET
1*		1*			D3579-048	SHOULDER HARNESS
4*		4*			MS24694S50	SCREW
4*		4*			AN960JD10L	WASHER
4*		4*			MS21042L3	NUT
1			1		D412-702-115B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-046	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
1			1		D412-702-117B	HARNESS ASSEMBLY
1*			1*		D3573-5	ADAPTER
1*			1*		D3579-045	SHOULDER HARNESS
1*			1*		K6.2	CLIP
4*			4*		MS24693S272	SCREW
4*			4*		AN960JD10LL	WASHER
4*			4*		MS21042L3	NUT
2	2				D3542-1	BRACKET
7	3		4	1	D3571-1	GUIDE
2	2				D3571-3	GUIDE
2		2			D3572-041	GUIDE ASSEMBLY
12	6		6	2	D3578-041	DOUBLER
2	2				D3570-041	BRACKET
2	2				D3618-1	CAP
4	4				AN4-10A	BOLT
2		2			AN4-16A	BOLT
4		4			AN4-25A	BOLT
2	2				AN4-44A	BOLT
2	2				MS24693S274	SCREW
3	3			1	MS24694S56	SCREW
10	2		8		MS24694S58	SCREW
1	1			1	MS24694S60	SCREW
26	6	20			AN960JD416	WASHER
4	4				AN960JD416L	WASHER
12	6	6			MS21042L4	NUT
24	12		12	4	CR3212-4-4	RIVET

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. D & E

REF. CANADIAN STC: SH04-7

REF. FAA STC: SR01997NY

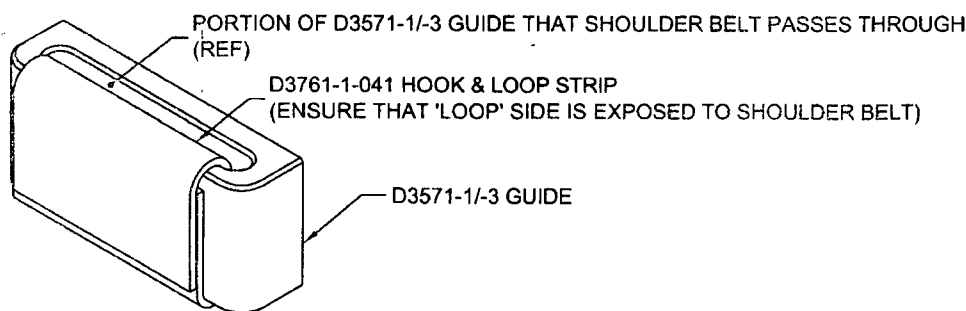
EASA STC: EASA.IM.R.S.00710

DSI9408-011/-013/-015/-017 Hook and Loop Strip Kits are available to upgrade existing D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B 3-Point Shoulder Harness Kits at CHG 001 and D412-702-041B/-043B/-045B/-049B 3-Point Shoulder Harness Kits at CHG 002. The DSI9408-011/-013/-015/-017 kits are included in D412-702-041A/-043A/-045A/-049A/-051A/-051B/-052A/-052B kits at CHG 002 and D412-702-041B/-043B/-045B/-049B kits at CHG 003.

The DSI9408 kits provide D3761-1-041 hook and loop strips that help prevent passengers from inadvertently pulling the shoulder belts out of the D3571-1/-3 guides. Installation of the D3761-1-041 hook and loops strips is optional.

The D3761-1-041 hook and loop strip is installed by wrapping the strip tightly around the front face of the D3571-1/-3 guide so that the "loop" side of the strip is exposed to the shoulder belt as shown in the figure below. The kits are as follows:

QTY -011	QTY -013	QTY -015	QTY -017	Part Number	Description
X				DSI9408-011	9-Man Hook and Loop Strip Kit Upgrades D412-702-041A kits at CHG 001 Upgrades D412-702-041B kits at CHG 002
	X			DSI9408-013	5-Man Hook and Loop Strip Kit Upgrades D412-702-043A Kits at CHG 001 Upgrades D412-702-043B Kits at CHG 002
		X		DSI9408-015	4-Man Hook and Loop Strip Kit Upgrades D412-702-047A Kits at CHG 001 Upgrades D412-702-047B Kits at CHG 002
			X	DSI9408-017	1-Man Hook and Loop Strip Kit Upgrades D412-702-049A Kits at CHG 001 Upgrades D412-702-049B Kits at CHG 002 Upgrades D412-702-051A Kits at CHG 001 Upgrades D412-702-051B Kits at CHG 001 Upgrades D412-702-052A Kits at CHG 001 Upgrades D412-702-052B Kits at CHG 001
9	5	4	1	D3761-1-041	Hook and Loop Strip



CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)
DATE: 08.03.05
CERT. NO.: SH04-7
ISSUE NO.: 3

A	NEW ISSUE	LE	08.03.05
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>[Signature]</i>		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9408	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	HOOK AND LOOP STRIP	NTS
DATE	08.03.05	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD</small>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries